

Date: Thursday, 2/22/2007 2:57:39 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: STEP LEG		
Job Number	: 30813B			Part Number	: D2278		
Estimate Number	: 10353			Drawing Number	: D2278 REV E		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	2/22/2007	S.O. No.	: N/A	Drawing Revision	: E		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 2/6/2007		
Previous Run	: 29922B			Qty:	20	Um:	Each
Written By	<u>JLM</u>						
Checked & Approved By	<u>07/02/23</u>						
Comment	: Est Rev:A New Issue 05-11-07 JLM						
	: Est Rev:B Now 6061-T6 06-06-23 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S080	6061-T6 .080 Sheet	
		Comment: Qty.: 1.0306 sf(s)/Unit Total : 20.6115 sf(s) Material: 6061-T6 sheet (QQ-A-250/8) 0.080" Thick (M6061T6S.080) Identify as D2278 Batch: <u>M103434</u>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2278 Dwg Rev: <u>E</u> Prog Rev: <u>E</u>	 <u>M1 07 02 28</u> <u>20</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	 <u>MF</u> <u>07/03/05</u> <u>20</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <u>SAO</u> <u>07/02/28</u> <u>20</u>
4.0	QC8	SECOND CHECK	 <u>MF</u> <u>07/03/05</u> <u>20</u>
		Comment: SECOND CHECK	 <u>107/03/01</u> <u>20</u>
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	 <u>MF</u> <u>07/03/05</u> <u>20X</u>
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1	 <u>MF</u> <u>07/03/05</u> <u>20X</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/03/01	3.0	Holes are Ø.123 need to be open as per dwg at Ø.128	QS10212	- open holes as per dwg on drill press - This should be picked up @ second check	M.F. 07-03 05	AA 07/03/05	QS10212 07/03/05	AA 07/03/05

NOTE: Date & initial all entries

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Drawing Name: STEP LEG

Job Number: 30813B

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF - 07-03-05

20

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: G, B

MF . 07-03-05

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207/03/07

(20)

Job Completion



U 07/03/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

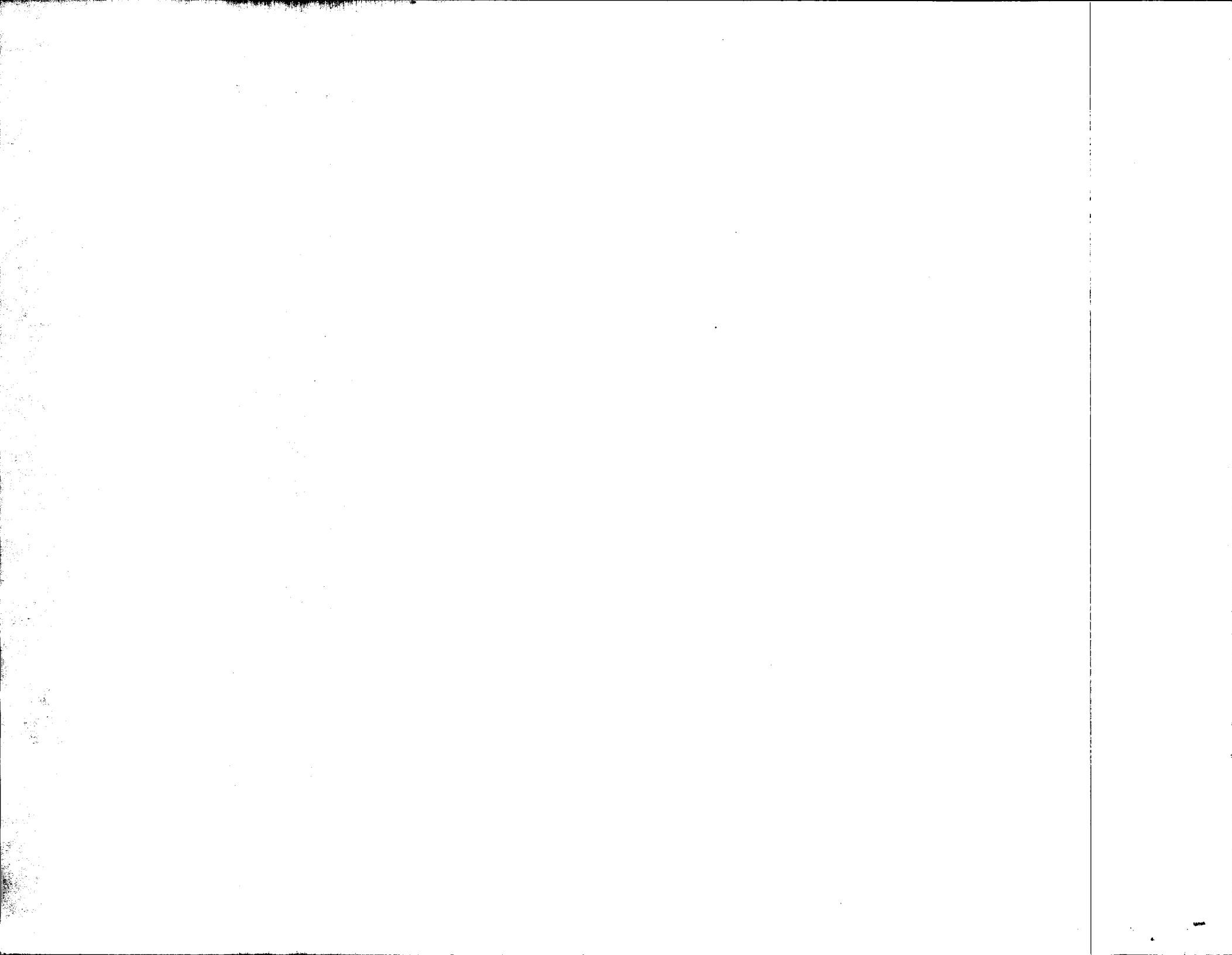
DART AEROSPACE LTD	Work Order:	30813 B
Description: Leg	Part Number:	D2278
Inspection Dwg: D2278	Rev: E	Page 1 of 1

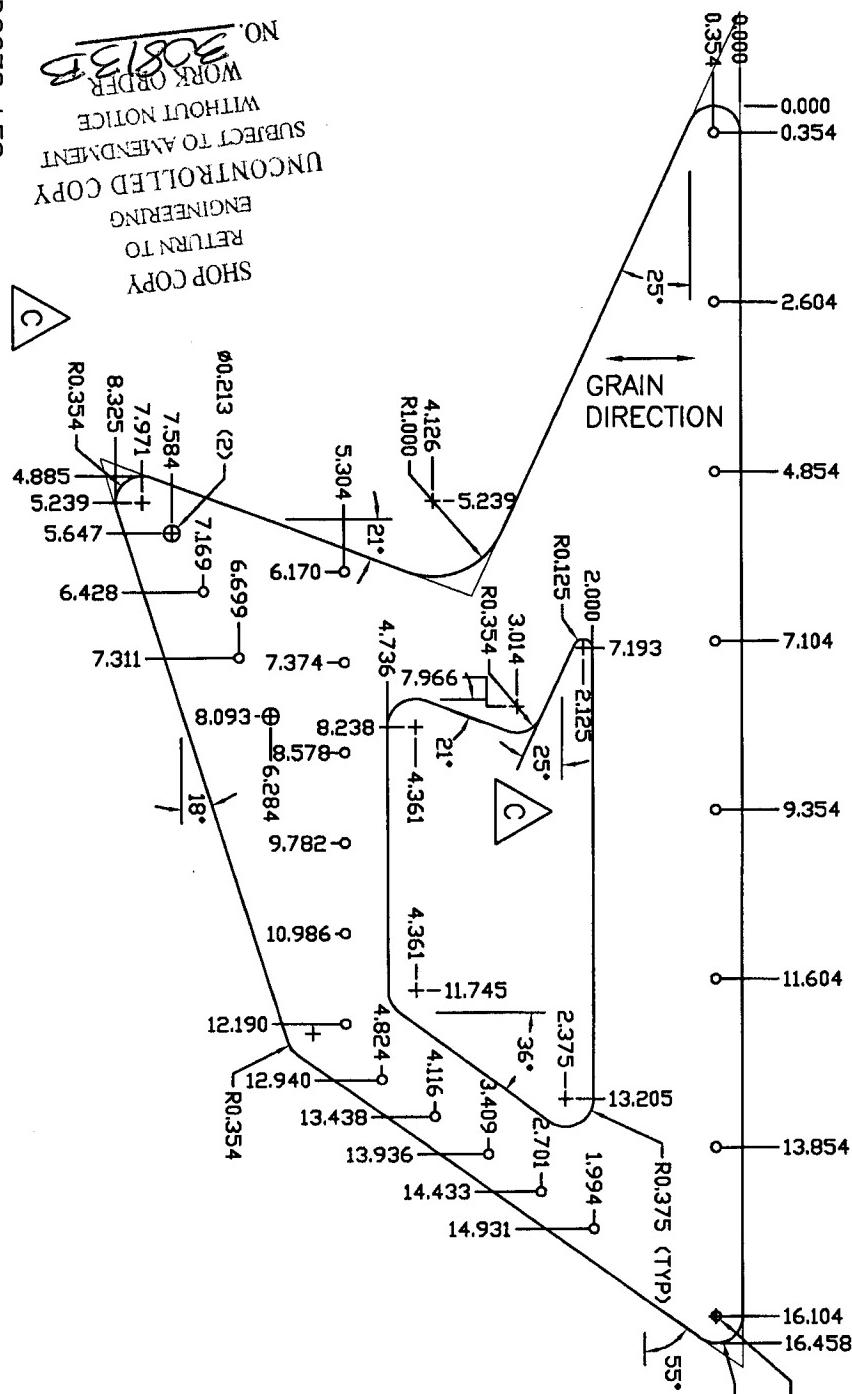
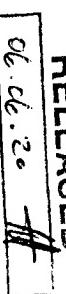
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SAB	Audited by:	AS	Prototype Approval:	N/A
Date:	07/02/28	Date:	07/03/01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.12	New Issue P/O D2582	KJ/JLM	
B	06.03.08	Dwg Rev. changed	KJ/JLM	
C	06.06.23	Dwg Rev. changed	KJ/JLM	<i>[Signature]</i>



RELEASED
06.06.20 

DESIGN BY	DRAWN BY	CHECKED BY	APPROVED BY	DATE	TIME	SCALE
REV. E						SHEET 1 OF 1
			D2278			
				06.05.29		1:25
			LEG			
			95.02.16	CHANGED RADIUS TO 0.354		
			05.11.14	ADD FINISHING NOTE		
			06.05.29	ADD 6061-T6 MATERIAL		

DART

